

containing material,  $j$ , added to solids-containing material,  $i$ , in a month, kg.

(28)  $M_j$ =the mass of solvent, thinner, reducer, diluent, or other non-solids-containing material,  $j$ , applied in a month, kg.

(29)  $M_{Lj}$ =the mass of solvent, thinner, reducer, diluent, or other non-solids-containing material,  $j$ , added to solids-containing materials which were applied at less than 20 weight-percent solids content, on an as-applied basis, in a month, kg.

(30)  $M_{vr}$ =the mass of volatile matter recovered in a month, kg.

(31)  $M_{vu}$ =the mass of volatile matter, including water, used in a month, kg.

(32)  $MW_i$ =the molecular weight of compound  $i$  in the vent gas, kg/kg-mol.

(33)  $n$ =the number of organic compounds in the vent gas.

(34)  $p$ =the number of different inks, coatings, varnishes, adhesives, primers, and other materials applied in a month.

(35)  $q$ =the number of different solvents, thinners, reducers, diluents, or other non-solids-containing materials applied in a month.

(36)  $Q_{sd}$ =the volumetric flow rate of gases entering or exiting the control device, as determined by Method 2, dscm/h.

(37)  $R$ =the overall organic HAP control efficiency, percent.

(38)  $R_e$ =the overall effective organic HAP control efficiency for publication rotogravure, percent.

(39)  $R_v$ =the organic volatile matter collection and recovery efficiency, percent.

(40)  $S$ =the mass organic HAP emission rate per mass of material applied, kg/kg.

(41) 0.0416=conversion factor for molar volume, kg-mol/m<sup>3</sup>(@ 293 K and 760 mmHg).

#### § 63.823 Standards: General.

Table 1 to this subpart provides cross references to the 40 CFR part 63, subpart A, general provisions, indicating the applicability of the general provisions requirements to this subpart KK.

#### § 63.824 Standards: Publication rotogravure printing.

(a) Each owner or operator of any publication rotogravure printing af-

fected source that is subject to the requirements of this subpart shall comply with these requirements on and after the compliance dates as specified in § 63.826 of this subpart.

(b) Each publication rotogravure affected source shall limit emissions of organic HAP to no more than eight percent of the total volatile matter used each month. The emission limitation may be achieved by overall control of at least 92 percent of organic HAP used, by substitution of non-HAP materials for organic HAP, or by a combination of capture and control technologies and substitution of materials. To demonstrate compliance, each owner or operator shall follow the procedure in paragraph (b)(1) of this section when emissions from the affected source are controlled by a solvent recovery device, the procedure in paragraph (b)(2) of this section when emissions from the affected source are controlled by an oxidizer, and the procedure in paragraph (b)(3) of this section when no control device is used.

(1) Each owner or operator using a solvent recovery device to control emissions shall demonstrate compliance by showing that the HAP emission limitation is achieved by following the procedures in either paragraph (b)(1)(i) or (b)(1)(ii) of this section:

(i) Perform a liquid-liquid material balance for each month as follows:

(A) Measure the mass of each ink, coating, varnish adhesive, primer, solvent, and other material used by the affected source during the month.

(B) Determine the organic HAP content of each ink, coating, varnish, adhesive, primer, solvent and other material used by the affected source during the month following the procedure in § 63.827(b)(1).

(C) Determine the volatile matter content, including water, of each ink, coating, varnish, adhesive, primer, solvent, and other material used by the affected source during the month following the procedure in § 63.827(c)(1).

(D) Install, calibrate, maintain and operate, according to the manufacturer's specifications, a device that indicates the cumulative amount of volatile matter recovered by the solvent recovery device on a monthly basis. The